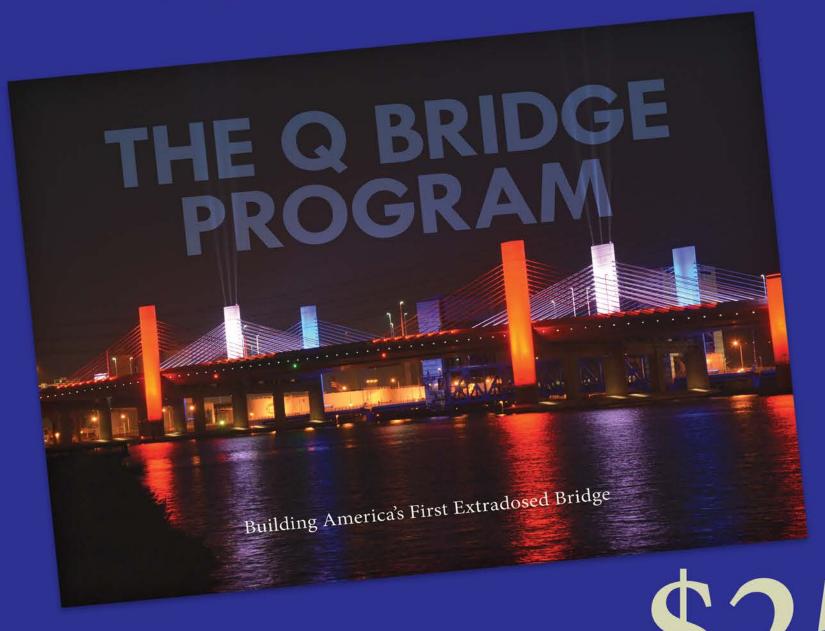




THE CONNECTICUT DEPARTMENT OF TRANSPORTATION (CTDOT) has improved traffic operations along Interstate 95 in Greater New Haven. CTDOT's I-95 New Haven Harbor Crossing Corridor Improvement (Q Bridge) Program was a multi-modal transportation improvement program that featured public transit enhancements and roadway improvements along 7.2 miles of I-95, between Sargent Drive (Exit 46) in New Haven and Cedar Street (Exit 54) in Branford.

The \$1.8 billion program includes thirty-two separate contracts completed over a span of sixteen years. Major contracts include the replacement of the existing Pearl Harbor Memorial Bridge, the reconstruction of the I-95/I-91/Route 34 Interchange and transit enhancements including the new Shore Line East commuter rail station at State Street in New Haven.

THE Q BRIDGE PROGRAM book is comprised of a series of articles that tell the story of the Q Bridge Program beginning with a look at the history of New Haven harbor and the construction of I-95 in the 1950's. The next chapter explains why the Q Bridge Program became so many projects. The following chapters discuss and explain the work involved in those projects. Each chapter is authored by a key participant in the Q Bridge Program.



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